

Work Order ID 137179

137179

Page 1

Tuesday, September 29, 2015 8:20:05 AM

Item ID: D4473-042 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Small Rib Assembly, RH
 Start Date: 9/23/2015 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 9/23/2015 Req'd Qty: 5.00 ***5*** Customer:
 Reference:

Approvals: Process Plan: MCS Date: SEP 29 2015 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4473	REV B								
100		0.00							DAS
100									14
Bandsaw	Memo	0.00							9-89
Jeaspa Bandsaw	CUT BLANK 2 1/2" LONG								1509/29
	3.800"								
	DFB								
	15/09/29								
110		0.00							
110									
Purchasing	Memo	0.00							
Purchasing	ISSUE P/O: 29983								
	TO ARCHUR PRECISION(GLOBUS)								
	C OF C IS REQUIRED								
115	Receive & Inspect for Damage & Mat'l Certs	0.00							
115									
Packaging	Memo	0.00							
Packaging									

5

CY OCT 02 2015 5

5x Sp 15-11-24

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

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WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
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Work Order ID 137179***137179***

Page 4

Tuesday, September 29, 2015 8:20:05 AM

Item ID: D4473-042 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Small Rib Assembly, RH
Start Date: 9/23/2015 Start Qty: 5.00 ***5*** Cust Item ID:
Required Date: 9/23/2015 Req'd Qty: 5.00 ***5*** Customer:
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Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 *160* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00				(S)			DAS 38 9-89 NOV 23 2015
200 *200* Packaging Packaging	Identify as per dwg & Stock Location: <u>S+100</u> Memo	0.00 0.00				(S)		MLJ	NOV 23 2015
210 *210* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							MLJ 15-11-24 MLJ 15-11-23

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
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OTHER : ☐					

Picklist Print

Tuesday, September 29, 2015 8:20:09 AM

Page 1

Work Order ID: 137179

137179

Parent Item: D4473-042

D4473-042

Parent Item Name: Small Rib Assembly, RH

Start Date: 9/23/2015

Required Date: 9/23/2015

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A NEW ISSUE 13-01-17 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4473-2P		Purchased	No				Each	0.0000		5			
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D4473-2P

Small Rib, RH

M6061T6B1.000X04.00		Purchased	No				f	45.9930		1.754211			
---------------------	--	-----------	----	--	--	--	---	---------	--	----------	--	--	--

M6061T6B1.000X04.000

6061-T6 Bar 1.00 x 4.00

**M6061T6B 1.000 X 2.500*

AFB 15/09/29

Location

MAT003

Loc Qty

45.993

Loc Code

M126160

9.39

M127797

1.503

M128980

0.6

M129167

34.5

MS20426AD3-4

Purchased

No

Each

3,716.000

10

MS20426AD3-4

RIVET

Location

GA

Loc Qty

3169

Loc Code

m131697

3169

ST313

547

125578

7

m125578

181

m127432

359

SP15-11-24

15/09/29

M130070 X 1.76

15/11/23

DAS
36
9.89

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Page 2

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Parent Item: D4473-042

D4473-042

Parent Item Name: Small Rib Assembly, RH

Start Date: 9/23/2015

Required Date: 9/23/2015

Start Qty: 5.00

Required Qty: 5.00

MS21059L08

Purchased

No

Each

265.0000

5

MS21059L 08

Nut

DAS
36
9-89

15/11/23

Location

Loc Qty

Loc Code

ST260a

200

m131697

200

ST303

65

125654

61

m131624

4

5

DQA: _____ Date: _____



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Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

DQA: _____ Date: _____



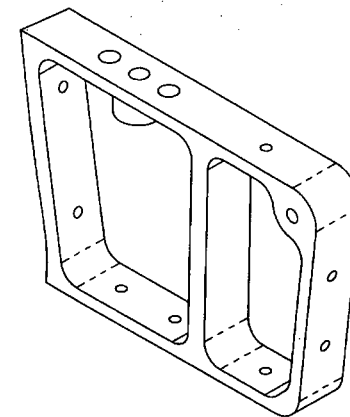
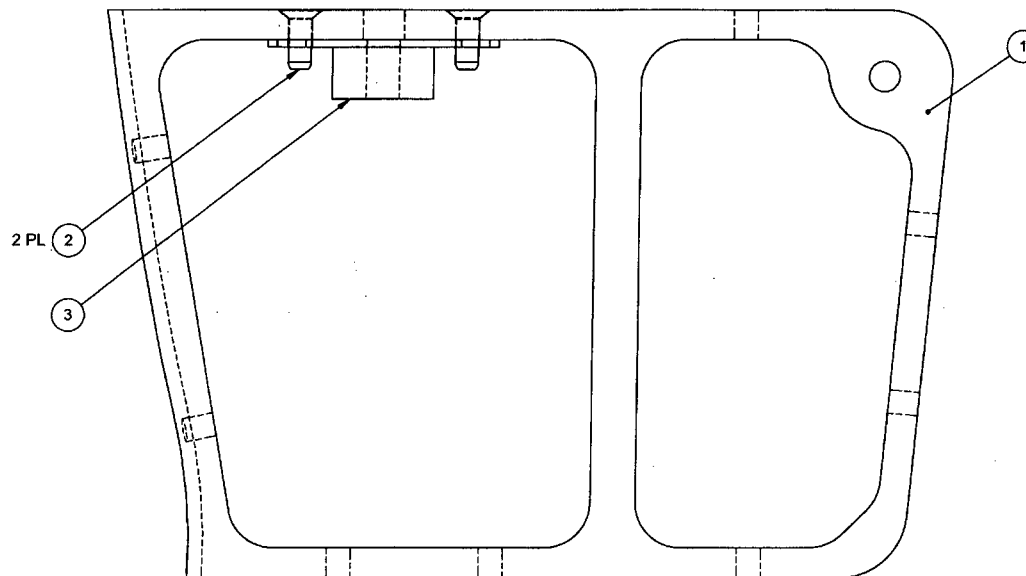
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

ITEM	QTY	P/N	DESCRIPTION
	X	D4473-042	SMALL RIB ASSY (RH)
1	1	D4473-2	SMALL RIB (RH)
2	2	MS20426AD3-4	RIVET, CSK
3	1	MS21059L08	NUTPLATE



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 137179 MLS

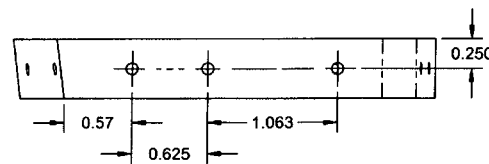
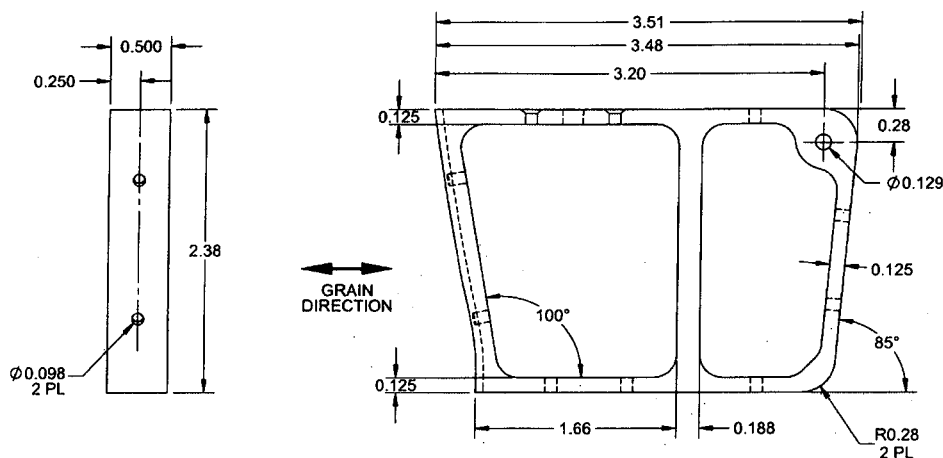
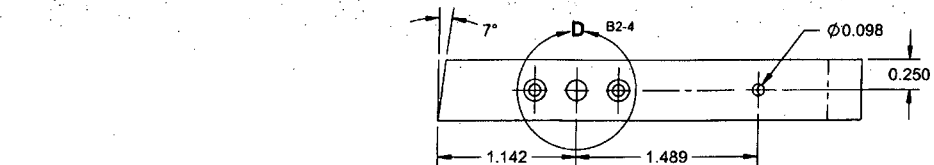
15-09-25
RELEASED
R 2012-09-18
M

D4473-042 SMALL RIB ASSY (RH)

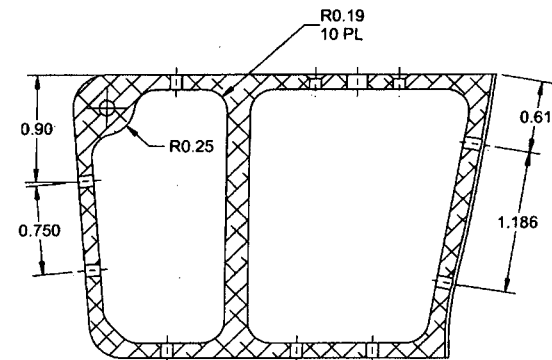
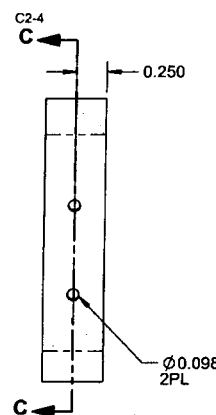
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.10 lbs

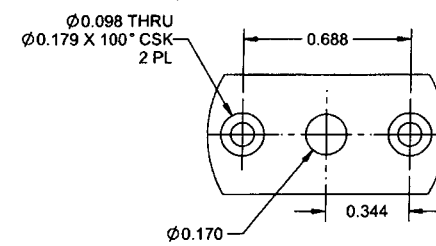
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AP	DRAWING NO.	REV. B
MFG. APPR.		D4473	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		SMALL RIB ASSY	NTS
DATE	12.09.10	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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D4473-2 SMALL RIB (RH)



SECTION C-C D4-4



DETAIL D D6-4 (SCALE 2X)

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.09 lbs
- 8) ALL NON-DIMENSIONED FEATURES DEFINED PER CAD FILE "D4473-2-REVB.STP"
- 9) RAW MATERIAL SURFACE FINISH SUFFICIENT FOR THIS PART
(NOT NECESSARY TO FACE MATERIAL).

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.		D4473	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		SMALL RIB ASSY	NTS
DATE	12.09.10	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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RELEASED
2012-09-18
MJP



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO29983**

Purchase Order Date 10/2/2015

PO Print Date 10/2/2015

Page Number 1 of 2

Order From :

VC-GLO001

Ship To : DART AEROSPACE LTD

ARCHER PRECISION INC.
2228 GLADWIN CRESENT
OTTAWA, ON K1B 4S6
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 613 899 2405

Ship To Contact

Ship To Phone

Ship Via: FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

EXW - (Ex Works)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D4471-2P MACHINE AS PER DWG D4471 REV. B B137342	Mid Rib, LH	10/20/2015 Yes 10/20/2015		5.00 Each	\$158.33	\$791.65
Line Total:							\$791.65
2	D4472-2P AS PER DWG D4472 REV. B B137224	Fwd Rib, RH	10/20/2015 Yes 10/20/2015		5.00 Each	\$257.25	\$1,286.25
Line Total:							\$1,286.25
3	D4473-2P AS PER DWG D4473 REV. B B137179	Small Rib, RH	10/20/2015 Yes 10/20/2015		5.00 Each	\$85.92	\$429.60

PO Instructions: Fedex Acc#151793240

Note:

10/2/2015

2015-11-04



2228 Gladwin Crescent
Ottawa, Ontario
K1B 4S6

Phone # 613-899-2405

Packing Slip

Date	Invoice #
10/30/2015	1783

Ship To
Main Finished Goods Location Dart Aerospace 1270 Aberdeen Street Hawksbury, Ontario K6A 1K7

P.O. No.	Ship	Via	FOB	Project
29983 ✓	10/30/2015	swift	Archer	

Qty	Item Code	Description
5 ✓ 3 ✓ 2 ✓ 5 ✓	Sales Sales Sales Sales	✓ Line item 1 D4471-2P Mid Rib, LH ✓ Line item 2 D4472-2P Fwd Rib, RH ✓ Line item 2 D4472-2P Fwd Rib, RH *scrap* ✓ Line item 3 D4473-2P Small Rib, RH HST (ON) on sales 8015-11-04

Dart Aerospace

226601

N° DE COMMANDE ORDER NO. P10:29983		SERV. DEPT.	DATE 15/10/02	
VENDU A SOLD TO		EXPÉDIER A SHIP TO Archer Precision		
ADRESSE ADDRESS		ADRESSE ADDRESS 2228 Gladwin Crescent Ottawa, ont. K1B-4S6		
DATE D'EXPÉDITION SHIPPING DATE	VIA	CONGROSS TERMS	NET/NET TAXE PAID NO.	VENDU PAR SOLD BY
QUANTITE QUANTITY	DESCRIPTION		PRICE PRICE	MONTANT AMOUNT
5pcs	D4471-2P B137342 mat: 6061T6 B1" X 4" B129167			
5pcs	D4472-2P B137224 mat: 6061T6 B1" X 6" B130013 + B129439			
5pcs	D4473-2P B137179 mat: 6061T6 B1" X 2.5"			
thanks Chankel.			S-11-04	
SIGNATURE		N° UC UC NO.	TPS - GST TVH - HST TVP - PST	TOTAL

FORMULAIRE DE VENTE
SALES ORDER

STAPLES 821



2228 Gladwin Cres.
Ottawa, Ont.
K1B 4S6

Telephone (613) 899-2405
Fax (613) 226-1719

Certificate of Compliance

To:
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury Ont.
K6A 1K7

2 November 2015

Po Number	Part Number	Quantities
29983	Line item 1 D4471-2P	5
29983	Line item 2 D4472-2P	3
29983	Line item 3 D4473-2P	5

SPIS-11-01

It is hereby certified that all articles mentioned above are in conformance with the requirements, specification and drawings as listed on customer purchase order number, 29983 issued by Dart Aerospace Inc.

Akos Jagodics
Quality Inspector
Archer Precision Inc.
2228 Gladwin Cress.
Ottawa, Ontario
K1B 4S6



INSPECTION REPORT

FABIAN

Date : 10/27/15

Customer : * u_cus *

Part No.: * u_prtnu *

Plan Name D4472 REVb2

Rev.:

Customer PO.: * u_Cuspo *

BSN :

Incr. Smpl No.: 2

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
■ Hole 1 Diameter	D	1.24697	1.25000	0.01200	-0.00100	-0.00303	-0.00203
■ True Position_Hole 1	Po2d	0.00654	0.00000	0.03000		0.00654	-
	X	12.46340	12.46085			0.00255	
	Y	-2.18953	-2.18749			-0.00204	
■ Hole 2 Diameter	D	0.19852	0.19350	0.00500	-0.00100	0.00502	0.00002
■ True Position_Hole 2a	Po2d	0.00586	0.00000	0.03000		0.00586	-
	X	10.77915	10.77700			0.00214	
	Y	-0.55449	-0.55249			-0.00200	
■ True Position_Hole 2b	Po2d	0.00548	0.00000	0.03000		0.00548	-
	X	5.05576	5.05404			0.00172	
	Y	-0.57463	-0.57250			-0.00213	
■ True Position_Hole 2c	Po2d	0.00624	0.00000	0.03000		0.00624	-
	X	11.30089	11.29891			0.00198	
	Y	-4.26840	-4.26599			-0.00241	
■ True Position_Hole 2d	Po2d	0.00656	0.00000	0.03000		0.00656	-
	X	3.81224	3.80996			0.00228	
	Y	-3.30474	-3.30238			-0.00236	
■ Diameter_Hole 3a	D	0.16900	0.16600	0.00500	-0.00100	0.00300	--
■ True Position_Hole3a	Po2d	0.01789	0.00000	0.03000		0.01789	---
	Z	-0.24122	-0.25000			0.00878	
	X	1.25172	1.25000			0.00172	
■ True Position_Hole 3b	Po2d	0.01043	0.00000	0.03000		0.01043	--
	Z	-0.24538	-0.25000			0.00462	
	X	7.00241	7.00000			0.00241	
■ True Position_Hole 3c	Po2d	0.01502	0.00000	0.03000		0.01502	---
	Z	-0.24292	-0.25000			0.00708	
	X	14.00252	14.00000			0.00252	
■ Hole4 Diameter	D	0.09880	0.09800	0.00400	-0.00110	0.00080	--
■ True Position_Hole4	Po2d	0.00989	0.00000	0.03000		0.00989	--
	Z	-0.24817	-0.25000			0.00183	
	X	8.62932	8.62472			0.00460	
■ Diameter_Hole 5	D	0.09892	0.09800	0.00400	-0.00100	0.00092	-
■ True Position_Hole 5	Po2d	0.01107	0.00000	0.03000		0.01107	--
	Y	-1.50231	-1.49965			-0.00265	
	Z	-0.24514	-0.25000			0.00486	
■ Diameter_Hole 6	D	0.19465	0.19350	0.00500	-0.00100	0.00115	--
■ True Position_Hole 6	Po2d	0.00663	0.00000	0.03000		0.00663	-
	X	13.72179	13.71903			0.00276	
	Y	-1.75463	-1.75280			-0.00183	
■ True Position_Hole6b	Po2d	0.00709	0.00000	0.03000		0.00709	-
	X	13.97399	13.97128			0.00271	
	Y	-3.97291	-3.97063			-0.00228	
■ Diameter_Hole7a	D	0.13081	0.12850	0.00400	-0.00100	0.00231	--

BSN: 2

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<--->
■ True Position_Hole7a	Po2d	0.01077	0.00000	0.01000		0.01077	0.00077
	X	0.44136	0.43958			0.00178	
	Y	-0.43963	-0.43455			-0.00508	
■ True Position_Hole7b	Po2d	0.01094	0.00000	0.01000		0.01094	0.00094
	X	0.81633	0.81458			0.00175	
	Y	-0.50223	-0.49705			-0.00519	
■ True Position_Hole7c	Po2d	0.01052	0.00000	0.01000		0.01052	0.00052
	X	0.44157	0.43958			0.00198	
	Y	-0.93942	-0.93455			-0.00487	
■ True Position_Hole7d	Po2d	0.01101	0.00000	0.01000		0.01101	0.00101
	X	0.81639	0.81458			0.00181	
	Y	-1.12725	-1.12205			-0.00520	
■ True Position_Hole7e	Po2d	0.01113	0.00000	0.01000		0.01113	0.00113
	X	0.44137	0.43958			0.00178	
	Y	-1.43982	-1.43455			-0.00527	
■ True Position_Hole7f	Po2d	0.01140	0.00000	0.01000		0.01140	0.00140
	X	0.81629	0.81458			0.00170	
	Y	-1.75249	-1.74705			-0.00544	
■ Rib 1 Angle	A	65.49709	65.50000	0.50000	-0.50000	-0.00291	-
■ Rib 2 Angle	A	90.00020	90.00000	0.50000	-0.50000	0.00020	-
■ Rib3 Angle	A	97.99877	98.00000	0.50000	-0.50000	-0.00123	-
■ Pocket Depth	Z	-0.49980	-0.50000	0.00500	-0.00500	0.00020	-
■ Curve Form	CurvForm	0.00107	0.00000	0.01000	-0.01000	0.00107	-
■ Curve Form at .350	CurvForm	0.00717	0.00000	0.01000	-0.01000	0.00717	---